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RBE350A94-3700-A
Job Sheet 197471



Part No: RBE350A94-3700-A

Job Qty: 10 pcs *8 MLL*

Part Name: Swashplate Immobilizing Tools Long Brace & Parts



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/9/19

Job Tracking No:

Due Date: 8/9/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE350A94-3700-A Rev 7 IPP Rev A 18.01.16 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	10 pcs	8/9/19		0.00	1.00	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	10 pcs	8/9/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	10 pcs	8/9/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		

*GR19-11-15
(Small-fab-9)*

Plex 7/9/19 9:24 AM Dart.lajeunesse.marie

					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	MLL
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	DAS
140	QC 21 - FG	10 pcs	8/9/19	0.00 0.00	QC 21 - FG - 21	21
					QC 21 - FG - 70	9-89
					QC 21 - SA - 53	
Part Op 110 - (Small Fab) Pick, bag and tag. Descriptions: 120 - (QC5- Inspect part completeness to step on W/O) 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release)						NOV 18 2019
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
RBE350A94-3700-A-1A	Long Brace Assembly	24 30 pcs (3 ea)	110-Small Fab - 1	5232205		
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
110-Small Fab - 1	RBE350A94-3700-A-1A	30	0	0		
Part Specifications						
Specifications could not be found.						

GA
MIA

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REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
4		BROKE OUT FROM KIT AS INDIVIDUAL TOOL.	8/21/2012	RJC	RW
5		-03 ADDED P.F.-01 TO CAP PIN. -05 ADDED P.F.-01 TO FOOT PIN DIAMETER.	4/17/2013	CFS	GE
5A		CHD T/N WAS RBEA94-3700-A IS RBE330A94-3700-A. DELETED ASSY. FROM TOOL NAME.	10/23/2013	CFS	RW
6	15-0212	*A DELETED ENGRAVE NOTE, CHD DIM WAS 14.60 IS 14.60 $\pm$ 0.02 *-01 CHD OAL WAS 14.173 IS 14.164. ADDED ENGRAVE NOTE.	8/14/2015	RJC	JAG
7	16-0282	ADDED USED IN KITS NOTE. -1A ADDED TO BOM QTY: 3. ADDED DRAWING: -01, -03, -05 ADDED FINISH BLACK OXIDE QMS6-6.2.2 B.O. REV D. -01 ADDED DIMS $\varnothing$.6040-.6047 (P.F. -.03), .88, $\varnothing$.6040-.6047 (P.F. -.05), .88. CHD MATL WAS STEEL IS DOM. -03 CHD DIMS WAS .04 IS .04, WAS P.F. -01 IS $\varnothing$.6052-.6056 (P.F. -.01). -05 CHD DIM WAS P.F. -01 IS $\varnothing$.6052-.6056 (P.F. -.01). CHD MATL WAS 1018/1020 IS 1018/1020 CR. -09 QTY: 1, -11 QTY: 1, -13 QTY: 2 ADDED TO -1A ASSY.	1/3/2017	DPD	JAG

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19-07-09

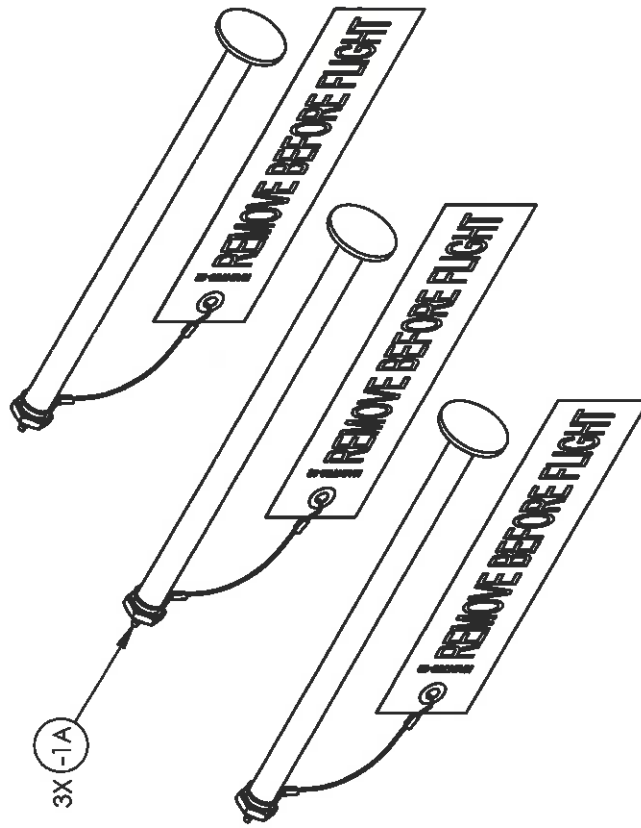
NOTES:

1. CROSS REFERENCE NO.'S

RED BARN NO. 5 + HELIPRODUCTS NO.'S
RBE350A94-3700-A-01 = E-350A94-3700-40
RBE350A94-3700-A-03 = E-350A94-3700-22
RBE350A94-3700-A-05 = E-350A94-3700-21
FOR REFERENCE ONLY

2. USED IN KITS:

RBE350A94-2700-05
RBEFA62309



2ART
AEROSPACE

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.	TITLE
	X		-1A	3	LONG BRACE ASSEMBLY			2	SWASHPLATE IMMOBILIZING TOOL LONG BRACE
	1		-01		TUBE	DOM		3	
	1		-03		CAP	SP		4	
	1		-05		FOOT	1018/1020 CR		5	
	1	B/O	-07		EXTENDED POINT SET SCREW, DOG POINT	STEEL	M6 X 1 X 30mm (MCMaster-CARRER #92905A225)	2	
	1	B/O	-09		REMOVE BEFORE FLIGHT	NYLON	NAS 1756-12	2	
	1	B/O	-11		LANYARD	COATED STEEL	Ø1/16 X 14 (CARR LANE #CL-2-C)	2	
	2	B/O	-13		FERRULE	ALUMINUM	Ø1/16 X 3/8 (MCMaster-CARR #3891311)	2	
ASSY QTY	ASSY -1A								

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
FRACTIONS ± 1/8
DECIMALS ± .01
ANGLES ± .5°
SURFACES = 125/

1. BREAK ALL SHARP EDGES
2. DIMENSIONS ON HUBS
3. INTERPRET DIM AND TOL PER
ASME Y14.5M-2009

USED ON MODEL

DWG NO. RBE350A94-3700-A

REV 7

SCALE 1:5

DATE 8/21/2012

SHEET 1 OF 5

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

Job: _____ Part No. _____		DISPOSITION Rework Scrap Use-as-is		DEPARTMENT/PROCESS Skid-tube Machining Large Fab Cross tube Small Fab Finishing Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging Engineering Water Jet Supplier Quality			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)			
Description Work Order Deviation		Disposition		Completed By			
				Lead hand / Supervisor			
				QC / QA Coordinator			

Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors		FAULT CATEGORY Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread									
		Other/Details:									